

# TILE BOND 20

## Polymer Modified Waterproof Tile Adhesive

### Description

**TILE BOND 20** is a cement-based polymer modified tile adhesive which is suited for internal and external fixing for all types of floor and wall tiles. The material provides an excellent bond and a waterproof bed for tiling. It is available in Grey and White. **TILE BOND 20** consisting of Portland cement, synthetic polymer, silica sand and special chemical additives. When mixed with water it forms a high-quality tile adhesive with excellent workability, adhesion and slip resistance properties.

**TILE BOND 20** does not contain asbestos and eco-friendly.

### Features & Benefits

- Ready mix, easy to use.
- Waterproof and high bonding properties.
- For internal and external applications.
- Sag resistance
- Environment friendly
- Compatible with different types of cement substrates.
- Suitable for hot weather.

### Uses

**TILE BOND 20** is used for internal and external applications for all types of ceramic tiles, mosaic, porcelain, marble, terrazzo, etc.

It can be used in dry and wet areas like bathrooms, kitchens, showers, balconies, swimming pools, fountains, rooms, offices, hospitals, shopping malls, etc. It can be used for all kinds of residential and commercial buildings.

It is a high-quality tile adhesive for fixing tiles on cement and concrete substrates, floor screeds, cement plaster, renders, blocks and bricks.

### Technical Properties

Appearance	Cementitious powder
Wet Density	1,650 Kg/m <sup>3</sup> approx.
Open time	30 min @ 25°C

Adjustable time	45 min @ 25°C
VOC	<1.0 g/L
Adhesion Strength:	
Initial Adhesion	1.5 N/mm <sup>2</sup> @ 28 days
After heating	0.95 N/mm <sup>2</sup> @ 28 days
After water immersion	1.2 N/mm <sup>2</sup> @ 28 days
After Freeze/thaw Cycle	1.0 N/mm <sup>2</sup> @ 28 days
Shear Strength	1.6 N/mm <sup>2</sup>
Slip resistance	Excellent

All values are subject to 5-10% tolerance

### Standards Compliance:

- EN 12004 & ISO 13007 C1TE
- EN 12004 & ISO 13007 C2T when mixed with POLYLASTIC
- ANSI 118.4
- EN 1346 & 1348
- BS 5980

### Application Procedures

#### Surface preparation:

Surfaces must be prepared thoroughly before commencing application. All substrates must be structurally sound, stable, dry, and clean. Rough surfaces are to be evened or filled first with one of repairing products before tiling. Building surfaces must be constructed to manufacturer's recommendations and relevant building standards in force at time of membrane application. All surfaces are to be free of sharp protruding surfaces, loose material, de-bonded coatings, curing membranes/agents, release agents, wax residues, foreign particles, laitance, algae and moss, grime, oils, animal fats or grease remains.

Structurally unsound layers and surface contaminants are to be mechanically removed by abrasive blasting, blast tracking, grinding or equivalent methods. Moisten the substrate with clean water.

Gypsum substrate should be primed with ULTRABOND AR. In case of high porous tiles, moisten the backside of tile to eliminate the water absorption from TILEBOND 20 mix.

### Mixing Instructions:

Add **TILE BOND 20** (25kg bag) into a container of 5.0 - 5.25 Ltr. of clean water or and mix until a uniform lumps free consistency mix is achieved. For mixing use a slow speed mechanical mixer (200-300 rpm) fitted with suitable mixing paddle. Allow product to settle for 5 minutes then lightly re-stir before use. If product is left undisturbed in external conditions it may thicken, therefore it is recommended to regularly stir during use.

### Application Instructions:

Spread **TILE BOND 20** adhesive evenly over the substrate using notched trowel, the first pass with its smooth part and the second pass with the toothed part. While adhesive is in a wet state, press and slide the tile at right angles to the notched line of the adhesive to ensure 100% coverage to tile backs. For large tiles and in order to achieve higher bonding it is recommended to spread the adhesive to the back of tile before placing into the notched pattern of adhesive. It is recommended that when fixing ceramic tiles, a minimum spacing of 2mm be left around each tile (depends on type and size of tile).

Remove excess adhesive from tile surface and joints using damp cloth before the adhesive dry. Joints grouting between tiles may be recommended after 24 hours of tiling for walls and 48 hours for floors, be sure that mortar is dry before grouting.

In case of high movement/ vibration, it is recommended to replace 50% of mixing water (during mortar preparation) with POLYLASTIC polymer to give flexibility to the dry adhesive.

### Yield/ Coverage

A 25 kg bag of **TILE BOND 20** at 3mm thickness will cover 5.5 m<sup>2</sup> (solid bed) or 12.5 m<sup>2</sup> (notched trowel).

### Packaging

**TILE BOND 20** is available in 25kg bag for White or Grey adhesive.

### Storage

Keep the product in dry and sheltered place at temperature between +5°C to +35°C. In these conditions and in closed original containers, the product will have a shelf life of at least 12 months.

### Health and Safety

Wear gloves, goggles to avoid any contact with eyes and skin. In case of splashes in the eyes wash abundantly with warm water and consult a doctor.

For further information or particular use, contact SBI Technical Department.

### Quality & Care

All products produced in SBI facilities are manufactured under a management system certified to conform to the requirements of the quality and environmental health & safety standards ISO 9001 & ISO 14001.

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